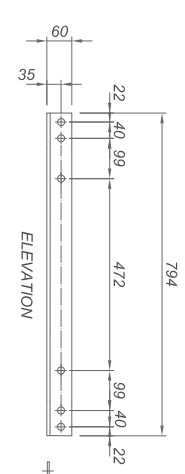
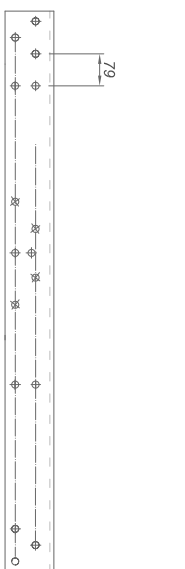


**GENERAL NOTES.**

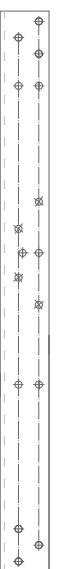
1. DO NOT SCALE THIS DRAWING.
2. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED
3. THIS DRAWING TO BE READ IN CONJUNCTION WITH DRG Nos 12599/L/100 & 104.

**STEELWORK:**

- 4) ALL MATERIAL TO BE GRADE S275JO TO BS EN 10025.
- 5) THERMAL CUTTING OF HOLES NOT TO BE USED.
- 6) ALL WELDING TO BE CARRIED OUT IN ACCORDANCE WITH BS EN1011-2: 2001 AND BS EN 288 BY AN APPROVED WELDER CONFORMING TO THE REQUIREMENTS OF BS EN 287, PART 1
- 7) HOLES TO BE 1.5mm LARGER THAN BOLTS.
- 8) ALL STEEL AND BOLTS TO BE HOT DIPPED GALVANISED TO BS EN ISO 1461
- 9) ALL BOLTS TO BE GRADE 8.8 IN COMPLIANCE WITH BS 4190 AND SUPPLIED WITH RECTANGULAR SECTION SINGLE COIL SPRING WASHERS TO BS 4320 UNLESS NOTED OTHERWISE.
- 10) REFER TO MATERIAL LIST 12599/MGB1 AND BOL T LIST 12599/BGB1.



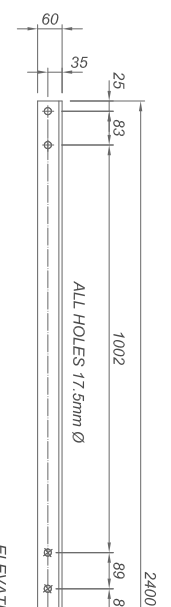
**PLAN BRACE MK GB17 - 4 No THUS**  
60 x 60 x 8 RSA



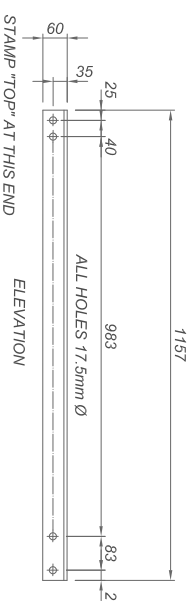
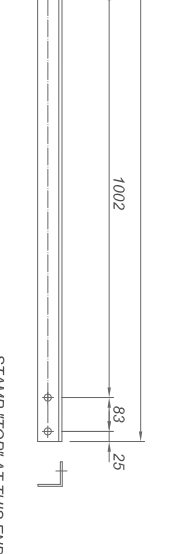
**BRACE MK GB11 - 4 No THUS**  
60 x 60 x 6 RSA



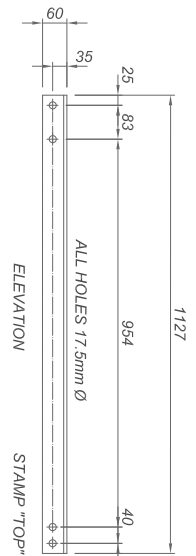
**BRACE MK GB11X - 4 No THUS**  
60 x 60 x 6 RSA



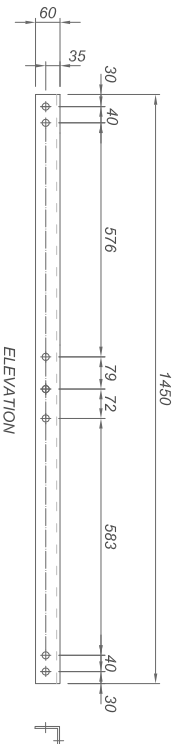
**BRACE MK GB12 - 4 No THUS**  
60 x 60 x 6 RSA



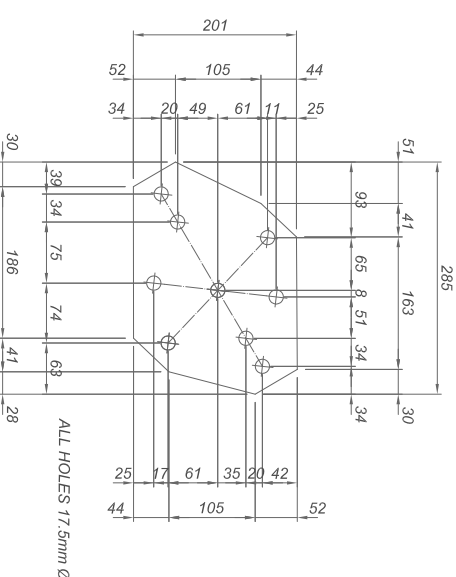
**BRACE MK GB13 - 4 No THUS**  
60 x 60 x 6 RSA



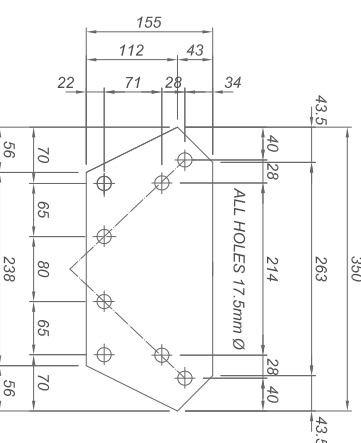
**BRACE MK GB14 - 4 No THUS**  
60 x 60 x 6 RSA



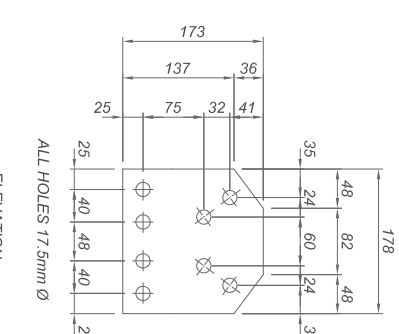
**HORIZONTAL MK GB15 - 4 No THUS**  
60 x 60 x 6 RSA



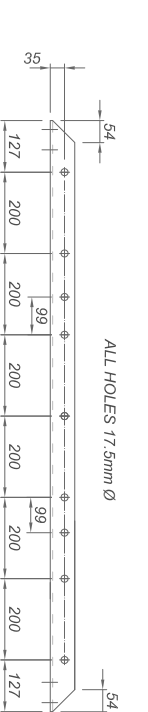
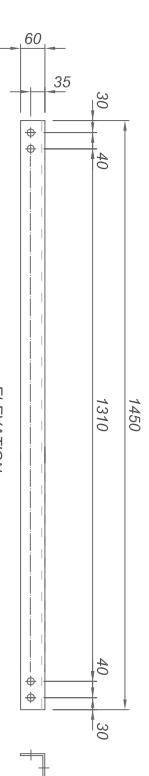
**CENTRE PLATE MK GB19 - 4 No THUS**  
285 x 201 x 8 THK PLATE



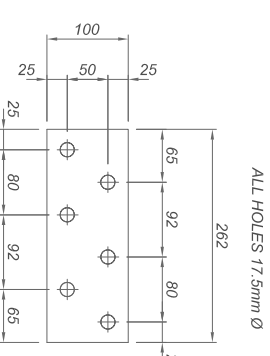
**PLAN BRACE PLATE MK GB21 - 4 No THUS**  
350 x 155 x 8 THK PLATE



**LOWER BRACING PLATE MK GB18 - 4 No THUS**  
178 x 173 x 8 THK PLATE



**HORIZONTAL MK GB16 - 4 No THUS**  
60 x 60 x 6 RSA



**LEG SPLICE PLATES MK GB20**  
100 x 262 x 8 THK PLATE  
32 No THUS

Rev	Date	By	Check
B	15/08/12	MW	CONSTRUCTION ISSUE
A	30/07/12	MW	GENERAL UPDATE
	25/07/12	MW	PRELIMINARY ISSUE

*MW Structures*

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Project		ARCIVA : GIBRALTAR DTT & DAB TOWER
Title		FABRICATION DETAILS LATTICE UP TO 3.2M LEVEL
Scale	N T S	Drawn by RC
Date	20.07.12	Checked by MDW
		<b>12599/L/105B</b>